

BROCHES A POUSSER POUR RAINURE DE CALE DUWBROOTSEN VOOR SPIEBAAAN VOLGENS DIN 6885



TOLERANCE **js9** TOLERANTIE

MADE IN U.S.A.

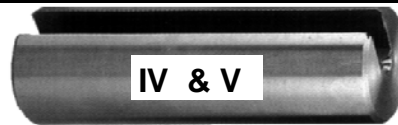
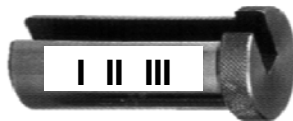
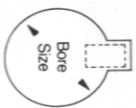
Pour CALE Voor SPIE m/m	BREDP11..	Pr CALE Vr SPIE m/m	BREDP11..	Pr CALE Vr SPIE m/m	BREDP11..	Pr CALE Vr SPIE m/m	BREDP11..
2-I		6-III		14-IV		24/25-VI	
3-I		7-III		16-V		28-VII	
4-II		8-III		18-V		30-VII	
5-II		10-IV		20-VI		32-VII	
5-III		12-IV		22-VI		36-VII	

P9

EGALEMENT DE STOCK EN P9 - OOK OP VOORRAAD IN P9

+30%

CANONS DE GUIDAGE POUR BROCHES GELEIDINGSBUSSEN VOOR DUWBROOTSEN




I	II	III	III
POUR BROCHES REF. I VOOR BROOTSSEN REF. I	POUR BROCHES REF. II VOOR BROOTSSEN REF. II	POUR BROCHES REF. III VOOR BROOTSSEN REF. III	POUR BROCHES REF. III VOOR BROOTSSEN REF. III
∅ BREDP221..	∅ BREDP222..	∅ BREDP223..	∅ BREDP223..
6 7 8 9 10	11 12 13 14 15 16 17 18 19	17 18 19 20 22 24 25 26 27	28 30 32 34 35 36
SHIMS FOR BROACHES BREDP31			
3-4-5-6-7-8 I II III 10-12..à 24 IV V VI 28-30-32-36			
IV	IV	V	V
POUR BROCHES REF. IV VOOR BROOTSSEN REF. IV	POUR BROCHES REF. IV VOOR BROOTSSEN REF. IV	POUR BROCHES REF. V VOOR BROOTSSEN REF. V	POUR BROCHES REF. V VOOR BROOTSSEN REF. V
∅ BREDP224..	∅ BREDP224..	∅ BREDP225..	∅ BREDP225..
32 34 35 36 38 40 42 44	45 46 48 50 52 54 55 56	52 54 55 56 58 60 62 64	65 66 68 70 72
			CANONS BUSSEN VI & VII S/DEMANDE OPI/AANVRAAG

BROCHES A POUSSER POUR RAINURE DE CALE

DUWBROOTSEN VOOR SPIEBAAN

ASSORTIMENTS EN COFFRET




SORTERINGEN IN KOFFER

BREDP..	 DIMENSION mm AFMETING mm	 REF.	POUR ALESAGE	VOOR BORING	BREDP..
15410	2 3	I	6 7 8 9 10		
15440	2 3	I	8 10		
	4 5	II	12 14 16 18		
	6 8	III	18 19 20 22 24 25 16 18 30 32 34 36		
15418	4 5	II	12 14 16 18		
	6 8	III	20 22 24 26 28		
15224	10 12 14	IV	34 36 38 40 42 44 46 48		
15212	16 18	V	54 56 58 60 62 64		
15230	14	IV	44 45 46 48 50		
	16	V	52 54 55 56 58 60		
	18	V	60 64 65 66 68 70		
15330	1/8 3/16	II II	1/2 9/16 5/8 11/16 3/4 13/16 7/8		
	1/4	III	15/16-1"-1"1/16-1"1/8-1"3/16-1"1/4- 1"5/16-1"3/8-1"7/16-1"1/2-1"9/16		



BROCHES A POUSSER CARREES - VIERKANT DUWBROOTSEN BROCHES A POUSSER HEXAGONALES - ZESKANTDUWBROOTSEN



 Drill Size	BREDP170..	 Drill Size	BREDP130..		BREDP121..
4		1/8		4	
5		1/4		5	
6		3/8		6	
8		7/16		8	
10		1/2		10	
12		3/4		12	
14				14	
16				16	
18				18	
20				20	
22				22	
24				24	
25				25	

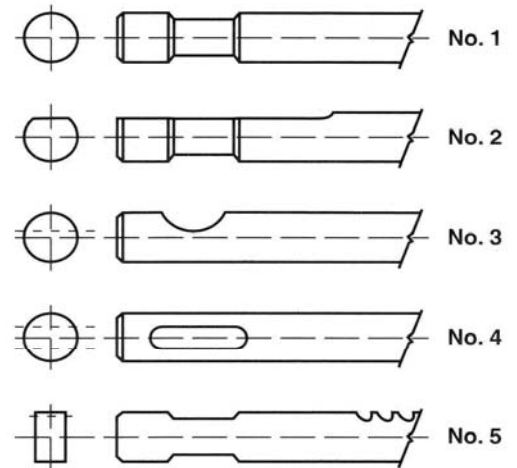
BROCHE "ONE PASS" UNE PASSE "ONE PASS" BROOTS IN EEN KEER



L breed	BREDP...	€
3MM - I	11103OP	
4MM - II	11204COP	
5MM - II	11205COP	
6MM - III	11306COP	
8MM - III	11308COP	

BROCHES SPECIALES SPECIALE BROOTSEN

PULL ENDS



PETITE PRESSE POUR BROCHAGE KLEINE BROOTSPERS

BRVAR2	PUISSANCE	POIDS	HAUTEUR
	2T	29kg	445mm
	MACHT	GEWICHT	HOOGTE



Please Provide This Information:

Pull End No.
Size
End to 1st Tooth
Starting Hole Size
Finish Size
Length of Cut
Material
Remarks

Broaching Information

Size/Shape of Cut:
Length of Cut: Tolerance:
Material to be Broached:
Pre-Broaching Condition of Hole/Surface:
Pilot Hole Size/Shape:
Minimum Hole Size (for cast holes): (include draft/fillet radii, if any)
For Keyway Broaches:
Minimum Bore Size: Keyway Width:
Tolerance:
Depth of Keyway, measured across Bore:
Type of Broaching Machine:
<input type="checkbox"/> Push <input type="checkbox"/> Pull Tonnage: Ram Travel:
Daylight Opening:

Involute Information:

Inv. Std.
No. of Splines
Diametrical Pitch
Pressure Angle
Major Dia.
Minor Dia.
Bet. Wires on Hole
Wire Size
Circular T. Thick
Cord. Tooth Thick
Type of Fit
T.I.F. Dia.
Base Circle Dia.
Fillet Rad.
Remarks
Tonnage of Mach.
Stroke of Mach.
Type of Mach.
Model No. of Mach.